
























10,00 mm / FINE PORCELAIN STONEWARE

	Reference standard E.N. 14411 . Appendix G. Group Bla. UGL	Test method	Reference value	Declared value
	Length and width: admitted deviation, in %, of the average size of each tile from the production dimensions	ISO-10545-2	±0,6% (±2 mm)	± 0,15%
	Admitted deviation, in %, of the average thickness of each tile from the production dimensions	ISO-10545-2	±5% (±0,5 mm)	± 5%
	Maximum straightness deviation, in %, in relation to the corresponding production dimensions	ISO-10545-2	±0,5% (±1,5 mm)	± 0,1%
	Maximum right-angle deviation, in %, in relation to the corresponding production dimensions	ISO-10545-2	±0,5% (±2 mm)	± 0,2%
	Flatness (centre curvature / edge curvature / warpage)	ISO-10545-2	±0,5% (±2mm)	±0,35%
	Surface quality	ISO-10545-2	Il 95% min delle piastrelle deve essere esente da difetti visibili / At least 95% of the tiles must be free from visible flaws / 95% min des carreaux ne doivent présenter aucun défaut visible / Mindestens 95% der Fliesen müssen frei von sichtbaren / mín. el 95% de las baldosas tiene que estar exento de defectos visibles	CONFORME / CONFORMING / CONFORME / KONFORM / CONFORME / COOTBETCTBYET
	Amount of water absorbed, in percentage	ISO-10545-3	E<0,5%	average value 0,08%
	Breaking strength in N (thickness >= 7,5 mm)	ISO-10545-4	≥1300 Newton	average value 3200N
	Bending strength in N/mm2	ISO-10545-4	>35 N/mm2	average value 50 N/mm2
	Resistance to deep abrasion of unglazed tiles	ISO-10545-6	<175 mm3	average value 140 mm3
	Thermal shock resistance	ISO-10545-9	-	RESISTE / RESISTANT / RÉSISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ
	Resistance to staining	ISO-10545-14	-	Cl. 4-5 MATTE
	Resistance to staining	ISO-10545-14	-	Cl. 4-5 R+PTV

	Resistance to low concentrations of acids and alkali	ISO-10545-13	Come dichiarato dal produttore / See manufacturer's declaration / Selon déclaration du producteur / Entsprechend der Herstellerangaben / Tal como declara el fabricante	ULA MATTE
	Resistance to domestic chemicals and additives for swimming pools	ISO-10545-13	UB minimo / UB minimum / UB minimum / UB mindestens / UB minimo	UA
	Resistance to domestic chemicals and additives for swimming pools	ISO-10545-13	UB minimo / UB minimum / UB minimum / UB mindestens / UB minimo	ULA R+PTV
	Dynamic coefficient of friction (section 9.6 ANSI A 137.1 2012)	DCOF	>0,42 wet	> 0,42 wet MATTE
	Dynamic coefficient of friction (section 9.6 ANSI A 137.1 2012)	DCOF	>0,42 wet	> 0,42 wet R+PTV
	Frost resistance	ISO-10545-12	Richiesta / Required / Requisite / Gefordert / Requerida	RESISTE / RESISTANT / RÉSISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ
	Slip resistance with shoes	DIN-51130:2010	-	R9 MATTE
	Slip resistance with shoes	DIN-51130:2010	-	R10 R+PTV
	Barefoot slip resistance	DIN-51097	-	Cl. A+B R+PTV
	Pendulum friction test	BS-7976	-	> 36 wet R+PTV

Notes:



The data in the technical table does not apply to Deco products.















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Casa dolce casa - Casamood / Artwork

10,00 mm / GLAZED PORCELAIN STONEWARE

	Reference standard E.N. 14411 . Appendix G. Group Bia. GL	Test method	Reference value	Declared value
	Length and width: admitted deviation, in %, of the average size of each tile from the production dimensions	ISO-10545-2	±0,6% (±2 mm)	± 0,15%
	Admitted deviation, in %, of the average thickness of each tile from the production dimensions	ISO-10545-2	±5% (±0,5 mm)	± 5%

	Maximum straightness deviation, in %, in relation to the corresponding production dimensions	ISO-10545-2	±0,5% (±1,5 mm)	± 0,1%
	Maximum right-angle deviation, in %, in relation to the corresponding production dimensions	ISO-10545-2	±0,5% (±2 mm)	± 0,2%
	Flatness (centre curvature / edge curvature / warpage)	ISO-10545-2	±0,5% (±2mm)	± 0,35%
	Surface quality	ISO-10545-2	Il 95% min delle piastrelle deve essere esente da difetti visibili / At least 95% of the tiles must be free from visible flaws / 95% min des carreaux ne doivent présenter aucun défaut visible / Mindestens 95% der Fliesen müssen frei von sichtbaren / min. el 95% de las baldosas tiene que estar exento de defectos visibles	CONFORME / CONFORMING / CONFORME / KONFORM / CONFORME / COOTBETCTBYET
	Amount of water absorbed, in percentage	ISO-10545-3	E<0,5%	average value 0,08%
	Breaking strength in N (thickness >= 7,5 mm)	ISO-10545-4	≥1300 Newton	average value 3200 N
	Bending strength in N/mm2	ISO-10545-4	>35 N/mm2	average value 50 N/mm2
	Thermal shock resistance	ISO-10545-9	-	RESISTE / RESISTANT / RÉSISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ
	Resistance to staining	ISO-10545-14	classe 3 minimo / class 3 minimum / classe 3 minimum / klasse 3 mindestens / classe 3 mínimo	Cl. 3-4
	Resistance to low concentrations of acids and alkali	ISO-10545-13	Come dichiarato dal produttore / See manufacturer's declaration / Selon déclaration du producteur / Entsprechend der Herstellerangaben / Tal como declara el fabricante	GLB
	Resistance to domestic chemicals and additives for swimming pools	ISO-10545-13	GB minimo / GB minimum / GB minimum / GB mindestens / GB minimo	GA
	Frost resistance	ISO-10545-12	Richiesta / Required / Requisite / Gefordert / Requerida	RESISTE / RESISTANT / RÉSISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ
	Resistance to abrasion of glazed tiles	ISO-10545-7	Come dichiarato dal produttore / See manufacturer's declaration / Selon déclaration du producteur / Entsprechend der Herstellerangaben / Tal como declara el fabricante	Cl. 3 (Basic 02; Macro 02; Micro 02) - Cl. 4 (Basic 01; Macro 01; Micro 01; Neutral_00)
	Glaze crazing resistance	ISO-10545-11	Richiesta / Required / Requisite / Gefordert / Requerida	RESISTE / RESISTANT / RÉSISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ

Notes:

The data in the technical table does not apply to Deco products.



Casa dolce casa - Casamood / Artwork

6,00 mm / FINE PORCELAIN STONEWARE

	Reference standard E.N. 14411 . Appendix G. Group Bla. UGL	Test method	Reference value	Declared value
	Length and width: admitted deviation, in %, of the average size of each tile from the production dimensions	ISO-10545-2	±0,6% (±2 mm)	± 0,15%
	Admitted deviation, in %, of the average thickness of each tile from the production dimensions	ISO-10545-2	±5% (±0,5 mm)	± 5%
	Maximum straightness deviation, in %, in relation to the corresponding production dimensions	ISO-10545-2	±0,5% (±1,5 mm)	± 0,1%
	Maximum right-angle deviation, in %, in relation to the corresponding production dimensions	ISO-10545-2	±0,5% (±2 mm)	± 0,2%
	Flatness (centre curvature / edge curvature / warpage)	ISO-10545-2	±0,5% (±2mm)	± 0,2%
	Surface quality	ISO-10545-2	Il 95% min delle piastrelle deve essere esente da difetti visibili / At least 95% of the tiles must be free from visible flaws / 95% min des carreaux ne doivent présenter aucun défaut visible / Mindestens 95% der Fliesen müssen frei von sichtbaren / min. el 95% de las baldosas tiene que estar exento de defectos visibles	CONFORME / CONFORMING / CONFORME / KONFORM / CONFORME / COOTBETCTBYET
	Amount of water absorbed, in percentage	ISO-10545-3	E<0,5%	average value 0,08%
	Breaking strength in N (thickness < 7,5 mm)	ISO-10545-4	≥700 Newton	average value 1350N *
	Bending strength in N/mm2	ISO-10545-4	>35 N/mm2	average value 52 N/mm2 *
	Resistance to deep abrasion of unglazed tiles	ISO-10545-6	<175 mm3	average value 140 mm3
	Thermal shock resistance	ISO-10545-9	-	RESISTE / RESISTANT / RÉSISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ
	Resistance to staining	ISO-10545-14	-	Cl. 4-5 MATTE
	Resistance to staining	ISO-10545-14	-	Cl. 3-4 GLOSSY

	Resistance to staining	ISO-10545-14	-	Ci. 4-5 R+PTV
	Resistance to low concentrations of acids and alkali	ISO-10545-13	Come dichiarato dal produttore / See manufacturer's declaration / Selon déclaration du producteur / Entsprechend der Herstellerangaben / Tal como declara el fabricante	ULA MATTE
	Resistance to low concentrations of acids and alkali	ISO-10545-13	Come dichiarato dal produttore / See manufacturer's declaration / Selon déclaration du producteur / Entsprechend der Herstellerangaben / Tal como declara el fabricante	ULB GLOSSY
	Resistance to domestic chemicals and additives for swimming pools	ISO-10545-13	UB minimo / UB minimum / UB minimum / UB mindestens / UB minimo	UA
	Resistance to domestic chemicals and additives for swimming pools	ISO-10545-13	UB minimo / UB minimum / UB minimum / UB mindestens / UB minimo	ULA R+PTV
	Dynamic coefficient of friction (section 9.6 ANSI A 137.1 2012)	DCOF	>0,42 wet	> 0,42 wet MATTE
	Dynamic coefficient of friction (section 9.6 ANSI A 137.1 2012)	DCOF	>0,42 wet	> 0,42 wet R+PTV
	Frost resistance	ISO-10545-12	Richiesta / Required / Requisite / Gefordert / Requerida	RESISTE / RESISTANT / RÉSISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ
	Slip resistance with shoes	DIN-51130:2010	-	R10 R+PTV
	Barefoot slip resistance	DIN-51097	-	Ci. A+B R+PTV
	Pendulum friction test	BS-7976	-	> 36 wet R+PTV
	Release of hazardous substances	DM-1-2-2007-Reg-CE-1935-2004	Valore dichiarato per superfici gl con impieghi su piani di lavoro / Declared value for gl surfaces used on worktops / valeur déclarée Pour surfaces gl utilisées sur plans de travail / angegebener wert für Gl oberflächen zum gebrauch als arbeitsplatten / valor declarado Para acabados gl utilizados para superficies de trabajo / заявленное Значение для глазурированных поверхностей, с использованием на рабочих столах	CONFORME / CONFORMING / CONFORME / KONFORM / CONFORME / COOTBETCTBYET















Notes:

The data in the technical table does not apply to Deco products.

* Test performed on 80x80cm size

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6,00 mm / DECORATED PORCELAIN STONEWARE

Reference standard E.N. 14411 . Appendix G. Group Bla. GL	Test method	Reference value	Declared value	
	Length and width: admitted deviation, in %, of the average size of each tile from the production dimensions	ISO-10545-2	±0,6% (±2 mm)	± 0,15%
	Admitted deviation, in %, of the average thickness of each tile from the production dimensions	ISO-10545-2	±5% (±0,5 mm)	± 5%
	Maximum straightness deviation, in %, in relation to the corresponding production dimensions	ISO-10545-2	±0,5% (±1,5 mm)	± 0,1%
	Maximum right-angle deviation, in %, in relation to the corresponding production dimensions	ISO-10545-2	±0,5% (±2 mm)	± 0,2%
	Surface quality	ISO-10545-2	Il 95% min delle piastrelle deve essere esente da difetti visibili / At least 95% of the tiles must be free from visible flaws / 95% min des carreaux ne doivent présenter aucun défaut visible / Mindestens 95% der Fliesen müssen frei von sichtbaren / min. el 95% de las baldosas tiene que estar exento de defectos visibles	CONFORME / CONFORMING / CONFORME / KONFORM / CONFORME / COOTBETCTBYET
	Amount of water absorbed, in percentage	ISO-10545-3	E<0,5%	average value 0,08%
	Breaking strength in N (thickness < 7,5 mm)	ISO-10545-4	≥1300 Newton	average value 1350 N
	Bending strength in N/mm2	ISO-10545-4	>35 N/mm2	average value 52 N/mm2
	Resistance to staining	ISO-10545-14	classe 3 minimo / class 3 minimum / classe 3 minimum / klasse 3 mindestens / classe 3 mínimo	Cl. 3-4
	Resistance to low concentrations of acids and alkali	ISO-10545-13	Come dichiarato dal produttore / See manufacturer's declaration / Selon déclaration du producteur / Entsprechend der Herstellerangaben / Tal como declara el fabricante	GLB
	Resistance to domestic chemicals and additives for swimming pools	ISO-10545-13	GB minimo / GB minimum / GB minimum / GB mindestens / GB minimo	GA
	Frost resistance	ISO-10545-12	Richiesta / Required / Requisite / Gefordert / Requerida	RESISTE / RESISTANT / RÉSISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ
	Resistance to abrasion of glazed tiles	ISO-10545-7	Come dichiarato dal produttore / See manufacturer's declaration / Selon déclaration du producteur / Entsprechend der Herstellerangaben / Tal como declara el fabricante	N.A.
	Glaze crazing resistance	ISO-10545-11	Richiesta / Required / Requisite / Gefordert / Requerida	RESISTE / RESISTANT / RÉSISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ



Fire resistance

UNI-EN-13501:1-2009

Cl. D

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